

Work Order ID 78823

January-16-12 11:52:14 AM

78823

Page 1

Item ID: DSI 9535-015

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Label Plate, 541 Basket

Start Date: 16/01/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 17/01/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: M.L.J

Date: 12/01/16

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

DSI 9535

A

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy blue file & type labels as per PPP DSI 9535-015 CHG001

8/12/01/17

M.L.J 12/01/16
①

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

6/4/4/17 ①

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

8/12/01/17

④

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 78823

78823

Page 2

January-16-12 11:52:14 AM

Item ID: DSI 9535-015

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Label Plate, 541 Basket

Start Date: 16/01/2012 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 17/01/2012 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Package as per PPP DSI 9535-015	Identify and Stock							
	Location: <i>Draft</i>								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

12/1/18

MF

12-01-17

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

January-16-12 11:52:17 AM

Page 1

Work Order ID: 78823

78823

Parent Item: DSI 9535-015

DSI 9535-015

Parent Item Name: Label Plate, 541 Basket

Start Date: 16/01/2012

Required Date: 17/01/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 10.12.16 NEW ISSUE DD VER:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D4086-200		Manufactured	No			110	Each	7.0000	1	1			
-----------	--	--------------	----	--	--	-----	------	--------	---	---	--	--	--

D4086-200

Placard, Max Load

**

Location

Loc Qty

Loc Code

ST122

7

66276

1

72051

6

66276

D4289-041

Manufactured No

110

Each

12.0000

1

1

D4289-041

Label Plate

**

Location

Loc Qty

Loc Code

ST139C

12

66272

12

66272

CR3213-4-02

Purchased No

110

Each

76.0000

2

2

CR3213-4-02

CHERRY RIVET

**

Location

Loc Qty

Loc Code

ST332

76

116022

76

116022

CR3213-4-03

Purchased No

110

Each

100.0000

2

2

CR3213-4-03

rivet

**

Location

Loc Qty

Loc Code

ST332

100

116081

100

116081

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS D350-607-2 REV. C,
INSTALLATION INSTRUCTIONS D350-607-3 REV. A AND
INSTRUCTIONS FOR CONTINUED AIRWORTHINESS REV. 3

REF TCCA STC SH94-14
REF FAA STC SR00213NY
REF EASA STC EASA.IM.R.S.01405

REFERENCE ONLY

1.0 PUPOSE

IT HAS COME TO DART'S ATTENTION THAT THE D4086-XXX PLACARD AND D2728-3 LABEL PEEL OFF FROM D3914-041 AND D4018-041 BASKET LIDS IN SERVICE. THIS HAS BEEN ADDRESSED FOR D350-607-441/-445/-541/-545 BASKETS AT CHG 003. CUSTOMERS WITH EARLIER CHANGE NUMBER BASKETS CAN PROCURE DSI-9535-01X KIT FROM DART PER SECTION 3.0 PARTS LIST OF THIS SERVICE INSTRUCTION AND INSTALL PER THE INSTRUCTIONS BELOW.

2.0 INSTRUCTIONS

2.0.1 LOCATE D4289-041 ON EXISTING LABEL PLATE PER FIGURE 1 OF THIS SERVICE INSTRUCTION.

2.0.2 DRILL QTY(4) Ø0.129" HOLES THRU D4289-041, EXISTING LABEL PLATE AND LID STRUCTURE. DEBURR. ENSURE MINIMUM EDGE DISTANCE OF 0.192". ENSURE HOLES DO NOT ALIGN WITH LID MESH. IF REQUIRED, LOCATE THE HOLE FURTHER AWAY FROM D4289-041 EDGES TO AVOID DRILLING THROUGH LID MESH.

2.0.3 INSTALL D4289-041 ON EXISTING LABEL PLATE BY APPLYING A THIN LAYER OF PROSEAL 890 BETWEEN THE MATING SURFACES AND SECURE D4289-041 USING CR3213-4-0X RIVETS AS SHOWN IN FIGURE 1 OF THIS SERVICE INSTRUCTION.

2.0.4 INSTALL NEW D4086-XXX PLACARD ON D4289-041 LABEL PLATE PER FIGURE 1 OF THIS SERVICE INSTRUCTION.

3.0 PARTS LIST

QTY -011	QTY -013	QTY -015	QTY -017	PART NUMBER	DESCRIPTION
X				DSI-9535-011	LABEL PLATE KIT, FOR -441 BASKET
	X			DSI-9535-013	LABEL PLATE KIT, FOR -445 BASKET
		X		DSI-9535-015	LABEL PLATE KIT, FOR -541 BASKET
			X	DSI-9535-017	LABEL PLATE KIT, FOR -545 BASKET
		1		D4086-200	PLACARD, MAX LOAD
1				D4086-210	PLACARD, MAX LOAD
			1	D4086-220	PLACARD, MAX LOAD
	1			D4086-232	PLACARD, MAX LOAD
1	1	1	1	D4289-041	LABEL PLATE
2	2	2	2	CR3213-4-02	RIVET
2	2	2	2	CR3213-4-03	RIVET

4.0 WEIGHT AND BALANCE

THERE IS A NEGLIGIBLE WEIGHT CHANGE ASSOCIATED WITH THE INSTALLATION OF DSI-9535-01X.

5.0 MAINTENANCE






MAINTAIN PER ICA-D350-607.

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: 
D. SHEPHERD (DE # 02)

DATE: NOV. 01, 2010
CERT. NO.: SH94-14
ISSUE NO.: 5

A	NEW ISSUE	MB	10.11.01
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9535	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		LABEL PLATE ADDITION	NTS
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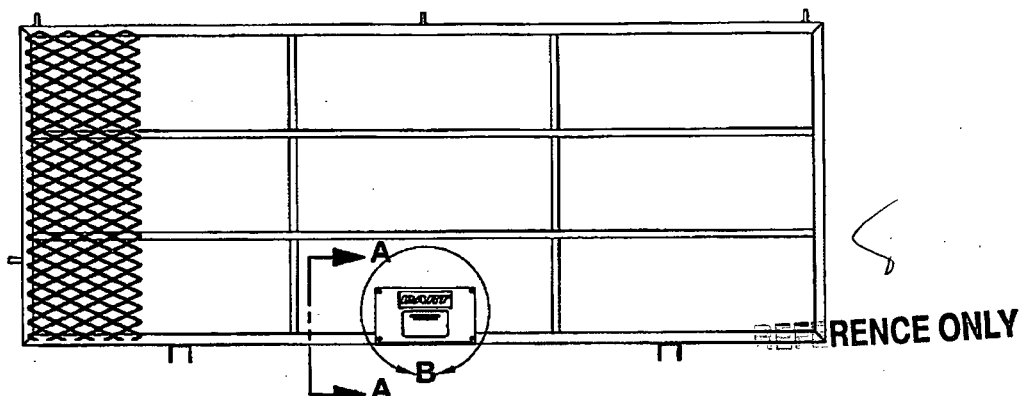
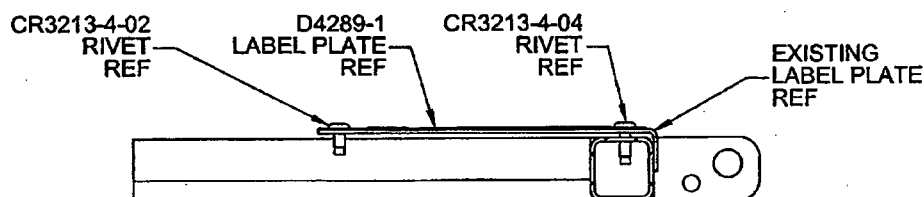
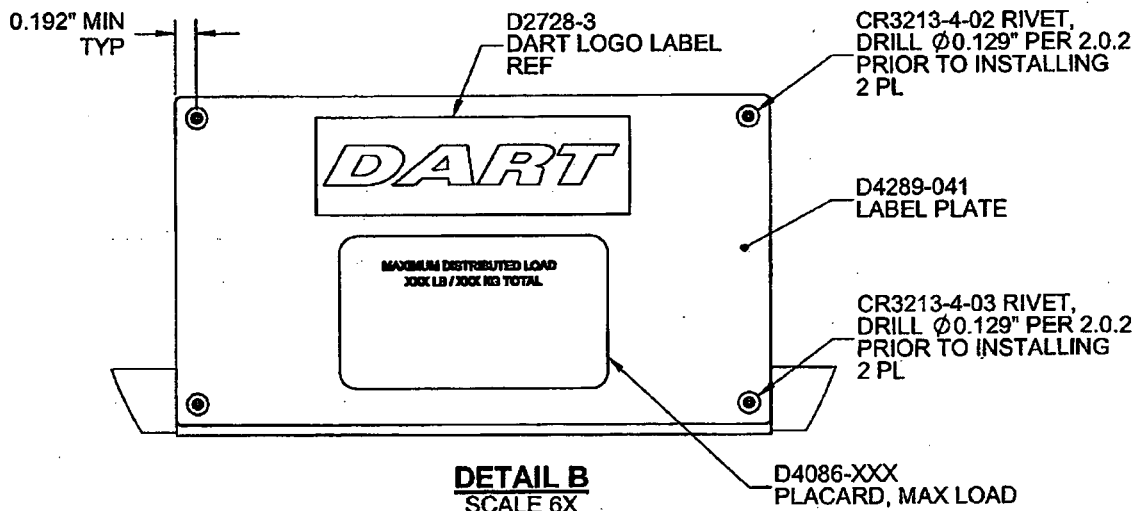


FIGURE 1: DSI-9535-01X KIT LOCATION
D4018-041 SHORT BASKET LID ASSY (350) SHOWN
D3914-041 LONG BASKET LID ASSY (350) SIMILAR



SECTION A-A
SCALE 6X



DETAIL B
SCALE 6X

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: NOV 01, 2010
CERT. NO.: SH94-14
ISSUE NO.: 5

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